



**SAFEMASTER STS/K**  
**Safety Switch-**  
**And Key Interlock System**  
**Basic Unit**  
**M11BM/K, MK11M/K**

**Translation**  
**of the original instructions**

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## Content

Symbol and Notes Statement.....	14
General Notes .....	14
Notes .....	14
Product Description Mechanical Modules .....	15
Safety Category .....	15
Mechanically Coded Actuators .....	15
Actuator J With Self-Adjustment .....	15
Actuator CS .....	15
Double Actuators .....	15
EC Type Tested .....	15
Actuator C With Angle Compensation .....	15
CW Bolt Actuator .....	15
Actuator Locking Force .....	15
Monitoring Of 2 Doors With One Unit .....	15
Mechanically Coded Key .....	16
Key Labeling .....	16
Protection Against Confinement .....	16
Variable Alignment / Assembly .....	16
Easy To Assemble .....	16
The Right Key To The Field Of Application .....	16
Lockable Key .....	16
Lock Out Tag Out (LOTO) .....	16
Modular And Expandable System .....	16
Mountable On Mounting Plate .....	16
Ergonomy .....	17
Wireless Protection .....	17
Emergency Release .....	17
Product Description .....	19
Approvals and Markings .....	19
Function .....	19
Design and Operation .....	20
Mechanical switching positions M11BM/K .....	21
Mechanical switching positions MK11M/K .....	21
Technical Data .....	22
Ordering Example .....	22
Safety Related Data .....	22
Variants and Combination Options .....	23
Dimensional Drawing [mm] .....	24

## Symbol and Notes Statement



**DANGER:**  
Indicates that death or severe personal injury will result if proper precautions are not taken.



**WARNING:**  
Indicates that death or severe personal injury can result if proper precautions are not taken.



**CAUTION:**  
Indicates that a minor personal injury can result if proper precautions are not taken.



**INFO:**  
Referred information to help you make best use of the product.



**ATTENTION:**  
Warns against actions that can cause damage or malfunction of the device, the device environment or the hardware / software result.

## General Notes

The product hereby described was developed to perform safety functions as a part of a whole installation or machine. A complete safety system normally includes sensors (SAFEMASTER STS/K System), evaluation units, signals and logical modules for safe disconnections. The manufacturer of the installation or machine is responsible for ensuring proper functioning of the whole system. DOLD cannot guarantee all the specifications of an installation or machine that was not designed by DOLD. The total concept of the control system into which the device is integrated must be validated by the user. DOLD also takes over no liability for recommendations which are given or implied in the following description. The following description implies no modification of the general DOLD terms of delivery, warranty or liability claims.



Before installing, operating or maintaining this device, these instructions must be carefully read and understood.



The installation must only be done by a qualified electrician!



The installation must only be done by a qualified mechanic!



Do not dispose of household garbage!  
The device must be disposed of in compliance with nationally applicable rules and requirements.



Storage for future reference.

To help you understand and find specific text passages and notes in the operating instructions, we have important information and information marked with symbols.

## Notes



**Risk!**  
**Danger to life or risk of serious injuries.**

- Hazards must be ruled out before a key can be entered and the movable part of the guard can then be opened!



**INFO**

- For information regarding use in the system and validation according to EN ISO 13849-2, see SAFEMASTER STS application guide.
- Take advantage of the advice of the **E. DOLD & SÖHNE KG** specialists regarding the choice of units and combination of a system.



**ATTENTION !**

- To avoid wrong usage (e.g. by overload, mounting position or usage in acid, alkaline or other hostile ambient conditions) the limitations of the product have to be observed. Please check in advance if your application requires the usage of the more robust stainless steel model of SAFEMASTER STS. The requirements of the mounting and operating instruction must be fulfilled.

## Product Description Mechanical Modules

SAFEMASTER STS (FRP) consists of modules that can be individually combined and adapted to your application. The modularity makes it possible to build several units into one system or to adapt and/or extend existing systems as required. Purely mechanical locking units can be integrated wirelessly into the machine and system concept and thus ensure economical and reliable protection in extensive applications.

### Safety Category

Up to

**Cat. 4 / PL e**  
**SIL 3**

SAFEMASTER STS/K systems can be used as individual solutions in applications up to category 4, Performance Level e according to EN ISO 13849-1 can be used.

### EC Type Tested

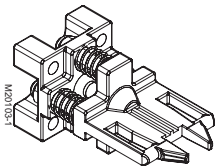


Product Safety  
Functional  
Safety

www.tuv.com  
ID 0600000000

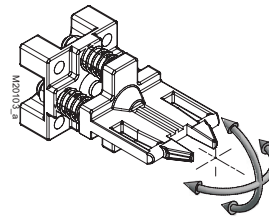
SAFEMASTER STS/K systems are logic units for safety functions according to Annex IV, S21 and are EC type tested in accordance with legal requirements.

### Mechanically Coded Actuators



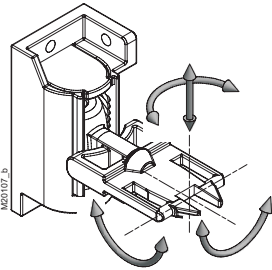
All actuators belonging to the SAFEMASTER STS/K system are also available in the coding level medium, according to EN ISO 14119:2013.

### Actuator C With Angle Compensation



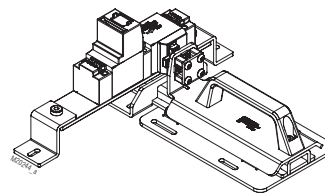
The C actuator with adjustable actuator angle is spring-mounted. It returns to its set state after a load.

### Actuator J With Self-Adjustment



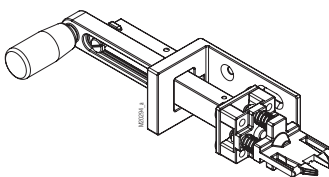
When plugged in, the J actuator is self-adjusting over 4 degrees of freedom and retains its last alignment state. It can have an offset of up to 20 mm to compensate.

### CW Bolt Actuator



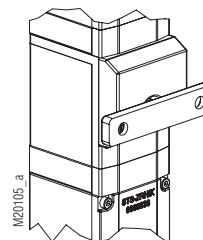
The CW bolt moves under the mounted unit, making the slider suitable for securing hinged doors with both left and right stop. It is designed in such a way that shear forces cannot act directly on the STS/K unit. It is particularly suitable for applications, where high forces can act on the STS units, e.g. in double swing doors.

### Actuator CS



The CS actuator is particularly suitable for harsh and dirty ambient conditions. In addition, the CS actuator is designed for applications with high shear and tensile forces, so that overload breaks can be largely excluded.

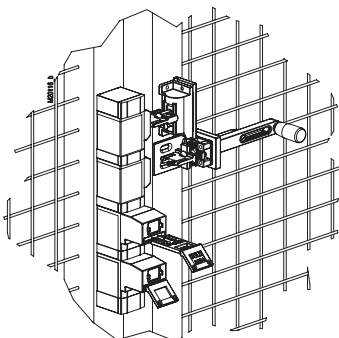
### Actuator Locking Force



The holding force  $F_{zh}$  according to EN ISO 14119:2013 is 2000 N.

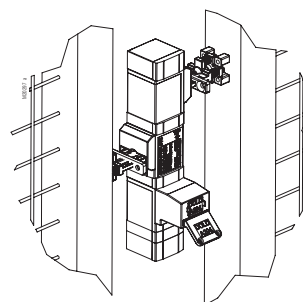
(stainless steel versions 4000 N)

### Double Actuators



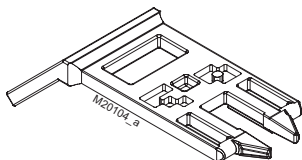
For applications with Performance Level e, SAFEMASTER STS/K units can also be equipped with 2 actuators.

### Monitoring Of 2 Doors With One Unit



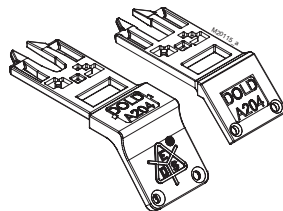
SAFEMASTER STS/K units with double actuators can be used to monitor 2 adjacent accesses.

## Mechanically Coded Key



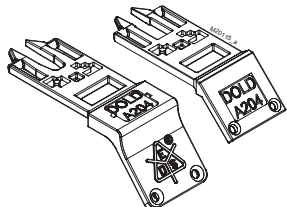
More than 50,000 codes are available for the keys of the SAFEMASTER STS/K system.

## The Right Key To The Field Of Application



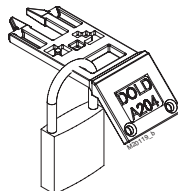
The SAFEMASTER STS/K system offers 2 different key designs.

## Key Labeling



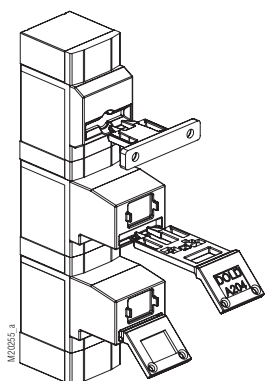
SAFEMASTER STS/K keys are labeled according to customer requirements. When plugged in, easily legible on the front side or on the top side when the key is removed.

## Lockable Key



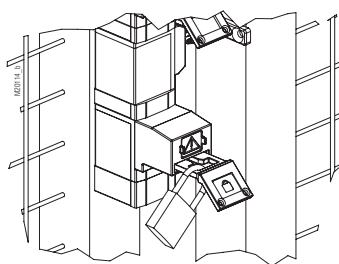
The keys of the SAFEMASTER STS/K system can be locked with padlocks.

## Protection Against Confinement



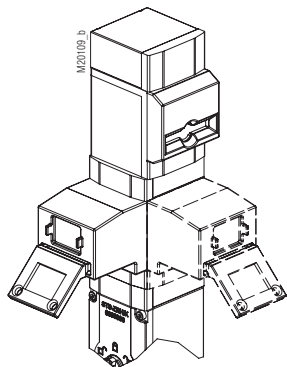
The keys can be removed and carried into the system as protection against lock-in. They also serve as protection against an unexpected restart of the machine.

## Lock Out Tag Out (LOTO)



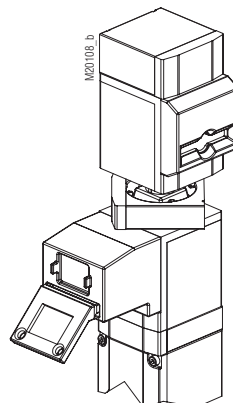
Lock Out Tag Out (LOTO) processes can be very well integrated into SAFEMASTER STS/K systems

## Variable Alignment / Assembly



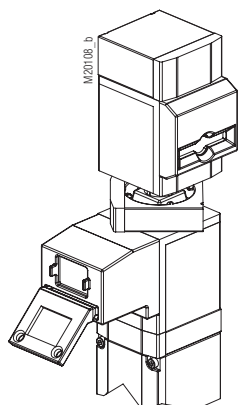
The modular design and the socket wrench principle allow a variable alignment of the modules. Keys and actuators can therefore also be operated from the side.

## Modular And Expandable System



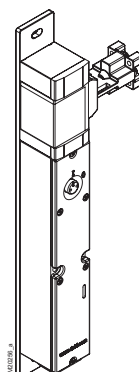
The modular design allows subsequent changes to the units or in the system

## Easy To Assemble



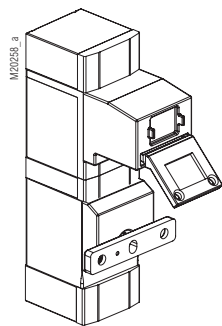
Units can be mounted easily and easily via ring locks (bayonet ring).

## Mountable On Mounting Plate



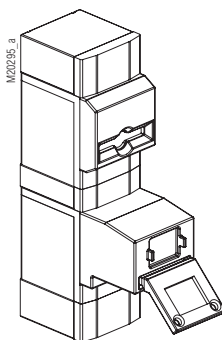
SAFEMASTER STS/K units can optionally be supplied on mounting plates. The alignment of the modules can be specified by the customer.

## Ergonomy



Actuators can also be mounted below mechanical units for better ergonomics and cleaning.

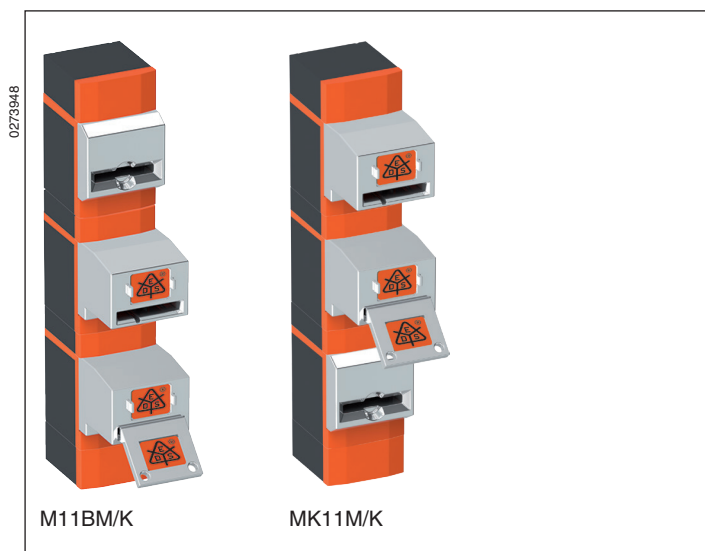
## Wireless Protection



Doors, hoods and other entrances can be secured mechanically and without wiring.



### SAFEMASTER STS/K Safety Switch- And Key Interlock System Basic Unit M11BM/K MK11M/K



**Presentation in the deactivated condition:**  
1st key inserted; 2nd key and actuator removed

#### Product Description

Mechanical guard locking with separate actuator and forced key removal. To secure separating guards such as safety gates and hoods in machine and plant engineering. After by inserting the first key, the second key can be removed and only then the actuator.

#### STS/K-System Benefits

- EU-Test certificate according to the directive 2006/42/EG, annex IX
- For safety applications up to PLe / Cat. 4 acc. to DIN EN ISO 13849-1
- Modular and expandable system
- Rugged composite version of stainless steel and FRP design
- Wireless mechanical safeguarding
- Combines the benefits of safety switch, solenoid locking and key transfer in a single system
- Easy installation through comprehensive accessories
- Protection against lock-in
- Coding level low, medium, high according to DIN EN ISO 14119:2014-03

#### Features

- The unit is particularly suitable for applications with:
- Full body access (lock-in danger)
- Optional key removal
- Several secured entries
- Rugged ambient conditions
- This units are also available in stainless steel

#### Approvals and Markings



#### Function

MK11M/K: After the first key has been inserted at the top, the second key must be removed before the actuator can subsequently be removed.

M11BM/K: After inserting the first key at the bottom, the second key must be removed before the actuator can be removed.

The M11BM/K and MK11M/K versions offer increased stability of the actuator module. It is also available in accordance with EN ISO14119:2013 with actuators for low and medium coding levels. The second key can be used as part of a key transfer system or as a personal key, i. e. be used as protection against confinement and unexpected restart. Multiple keys allow the operation of several units in the system or the protection of several people. For this purpose, the M11BM/K unit can also be extended above the actuator module with additional key modules. The use of personal keys normally eliminates the need for an escape release (ISO TS19837:2018).

The MK11M/K variant is particularly suitable for applications in which the actuator must be mounted below the unit for ergonomic reasons or for design reasons.

Optionally, this unit can be equipped with padlock modules, electrical monitoring contacts or an electromechanical release.

### Attention!



Hazards must be ruled out before a key can be entered and the movable part of the guard can then be opened!

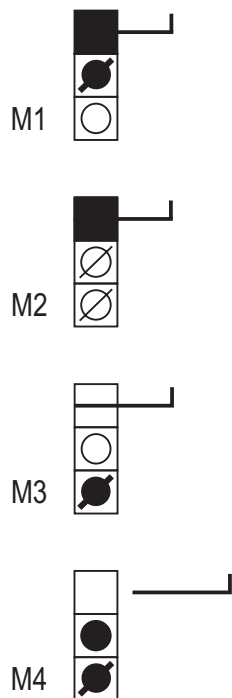
The solenoid locking unit is to be integrated into a system and connected with a control unit so that the hazardous machine can run only when the guard is locked and closed.

After entering a first key in the 1. key module the second key can be removed from the 2. key module. The first key is blocked and the actuator released after removing the second key. The second key is blocked when the access is opened and the actuator is thus removed from actuator module. This ensures an escape route. Only after the access is locked, the actuator and then the second key were returned to their starting position can the first key be removed again and the solenoid locking is activated.

Mechanical guard locks are in the system in connection with additional STS/K units and SAFEMASTER products. The first key to be entered may originate from these units (e.g. release through upstream solenoid locking ZRH01BM/K in connection with a speed monitor UH 5947 or standstill monitor LH 5946). The second key to be removed can serve as protection against lock-in or for the operating release of additional units (e.g. M10BM/K, M11BM/K, M12M/K, M10B01M/K).

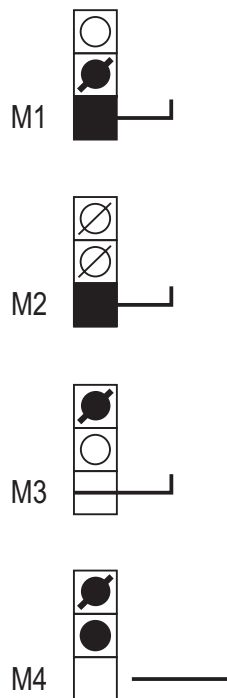


## Mechanical switching positions M11BM/K



M20261\_b

## Mechanical switching positions MK11M/K



M20262\_b

	Coded key captive	Removal not possible
	Coded key plugged	Removal possible
	Coded key extracted	Plugging possible
	Coded key extracted and blocked	Plugging in not possible
	Actuator captive	Removal not possible
	Actuator plugged	Removal possible
	Actuator extracted	Plugging in possible
	Actuator extracted and blocked	Plugging in not possible

## Technical Data

### Mechanical Data

<b>Mechanical principle:</b>	Translatory actuator or key movement is converted into relative movement by mechanical components
<b>Enclosure:</b>	PA + GF
<b>Internal parts:</b>	Stainless steel V4A / AISI 316 / AISI 630 (acc. to EN 10027-2; 1.4401; 1.4404; 1.4542; 1.4301; 1.4310)
<b>Locking force:</b>	F <sub>zh</sub> 2000 N
<b>Operating speed</b> min. / max.:	100 / 250 mm/s

### Output

<b>Max. switching frequency:</b>	360/h
<b>Mechanical life:</b>	1 x 10 <sup>6</sup> switching cycles

### General Data

<b>Temperature range:</b>	- 25°C to + 45°C
<b>Storage temperature:</b>	- 25°C to + 60°C
<b>Intended use:</b>	Up to max. cat. 4, PL e according DIN EN ISO 13849-1
<b>Mounting:</b>	According to DIN EN 50041
<b>Test principles:</b>	DIN EN ISO 13849-1:2015 DIN EN ISO 14119:2014-03 DIN EN 60947-5-1:2017 GS-ET-15:2015-05 GS-ET-19:2015-05 GS-ET-31:2010-02

## Ordering Example

STS- M 1 1 B M /K	
	FRP
	End module M/K
	Actuator module B/K
	Key module 01/K
	Key module 10/K
	End module M/K

## Safety Related Data

Data suitable for the PFH<sub>d</sub> summation method according to EN ISO13849-1: 2016

Data according to EN ISO13849-1: 2016	M11BM/K, MK11M/K			M11BBM/K MKK11M/K
Category	2	3	3	4
PL	d	d	e	e
PFH <sub>D</sub>	3.18299E-09	2.05378E-09	1.63371E-09	2.00244E-10
T <sub>10D</sub>	20	20	20	20
CCF required	65 ...100	85 ...100	85 ...100	85 ...100
B <sub>10d</sub>	2 x 10 <sup>6</sup>	2 x 10 <sup>6</sup>	2 x 10 <sup>6</sup>	2 x 10 <sup>6</sup>
d <sub>op</sub> (d/a)	365	365	365	365
h <sub>op</sub> (h/d)	24	24	24	24
t <sub>cycle</sub> (h)	1	1	1	1
n <sub>op</sub>	8760	8760	8760	8760
Diagnostics Coverage ratio DC	60 %	60 %	90 %	99 %
Test interval	1 / year	1 / year	1 / month	1 / month

Category 2: The prerequisites for installation and integration into a category 2 architecture must be met

Category 3: The prerequisites for installation and integration into a category 3 architecture must be met

Category 4: The prerequisites for installation and integration into a category 4 architecture must be met, in particular 2 actuators must be used

PFH<sub>D</sub>: When used as a „**stand-alone unit**“ (not as part of a key transfer system), the safety parameters in the table above apply

When used as part of a **key transfer system**:

- PFH<sub>D</sub> total STS system = SUM PFH<sub>D1</sub> + ... PFH<sub>Dn</sub>
- Lowest category of a module = category of whole STS system
- Lowest DC of a module = DC entire STS unit



If the design of a unit is changed, the safety-related data may also change.

## Variants and Combination Options

Because of their modular design the basic units of the SAFEMASTER STS/K System can be combined and expanded according to customer requests. This allows for a variety of possible units and functions.

### Overview of the basic units

Functions	Safety switches design type 2	Safety switches design type 2 with solenoid lock	Mechanical units design type 2	Mechanical units with electrical monitoring	Mechanical units with electrical release
Units with standard function	SXBM/K	ZRHBM/K	M10BM/K MK01M/K	RXK01M/K RX10BM/K	YRXKM/K YRXK01M/K
Units with mechanical lock and forced key extraction	SX01BM/K	ZRH01BM/K	M11BM/K MK11M/K	RXK11M/K RX11BM/K	YRX10BM/K YRX11BM/K
Units with optional key extraction	SXB01M/K	ZRHB01M/K	M10B01M/K	RX10B01M/K RX10K01M/K	YRX10B01M/K
Units without actuator	SX01M/K	ZRH01M/K	M12M	RX11M/K	YRX11M/K

For additional information refer to the data sheets of the individual modules and other basic units.

### Data sheets

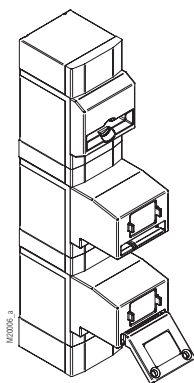
End module M/K  
Key module 01/K /10/K  
Actuator module B/K  
Actuator module K/K



Take advantage of the advice of the **E. DOLD & SÖHNE KG** specialists regarding the choice of units and combination of a system.

[illegible]

Clearance tolerances  $\pm 2\%$



M11BM/K