



**SAFEMASTER STS/K**  
**Safety Switch-**  
**And Key Interlock System**  
**Basic Unit**  
**SXB01M/K**

**Translation**  
**of the original instructions**

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**0278292**



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## Symbol and Notes Statement



**DANGER:**  
Indicates that death or severe personal injury will result if proper precautions are not taken.



**WARNING:**  
Indicates that death or severe personal injury can result if proper precautions are not taken.



**CAUTION:**  
Indicates that a minor personal injury can result if proper precautions are not taken.



**INFO:**  
Referred information to help you make best use of the product.



**ATTENTION:**  
Warns against actions that can cause damage or malfunction of the device, the device environment or the hardware / software result.

## General Notes

The product hereby described was developed to perform safety functions as a part of a whole installation or machine. A complete safety system normally includes sensors (SAFEMASTER STS/K System), evaluation units, signals and logical modules for safe disconnections. The manufacturer of the installation or machine is responsible for ensuring proper functioning of the whole system. DOLD cannot guarantee all the specifications of an installation or machine that was not designed by DOLD. The total concept of the control system into which the device is integrated must be validated by the user. DOLD also takes over no liability for recommendations which are given or implied in the following description. The following description implies no modification of the general DOLD terms of delivery, warranty or liability claims.

## Notes



**Risk!**  
**Danger to life or risk of serious injuries.**

- Hazards must be ruled out before a key can be entered and the movable part of the guard can then be opened!



**INFO**

- For information regarding use in the system and validation according to EN ISO 13849-2, see SAFEMASTER STS application guide.
- Take advantage of the advice of the **E. DOLD & SÖHNE KG** specialists regarding the choice of units and combination of a system.



**ATTENTION !**

- To avoid wrong usage (e.g. by overload, mounting position or usage in acid, alkaline or other hostile ambient conditions) the limitations of the product have to be observed. Please check in advance if your application requires the usage of the more robust stainless steel model of SAFEMASTER STS. The requirements of the mounting and operating instruction must be fulfilled.



Before installing, operating or maintaining this device, these instructions must be carefully read and understood.



The installation must only be done by a qualified electrician!



The installation must only be done by a qualified mechanic!



Do not dispose of household garbage!  
The device must be disposed of in compliance with nationally applicable rules and requirements.



Storage for future reference.

To help you understand and find specific text passages and notes in the operating instructions, we have important information and information marked with symbols.

## Product Description Switch Modules

Safety switches of the SAFEMASTER STS series (FRP) reliably protect accesses and safety doors or flaps and are suitable for safety applications up to Cat. 4 / PL e according to EN ISO 13849-1 without fault exclusion. They are ideal for applications requiring a high level of security. The very narrow design also allows space-saving mounting on movable guards.

### Safety Category

Up to

**Cat. 4 / PL e**  
**SIL 3**

SAFEMASTER STS/K systems can be used as individual solutions in applications up to category 4, Performance Level e according to EN ISO 13849-1 can be used.

### EC Type Tested



Product Safety  
Functional  
Safety

www.tuv.com  
ID 0600000000

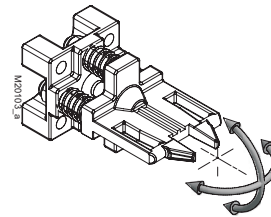
SAFEMASTER STS/K systems are logic units for safety functions according to Annex IV, S21 and are EC type tested in accordance with legal requirements.

### Mechanically Coded Actuators



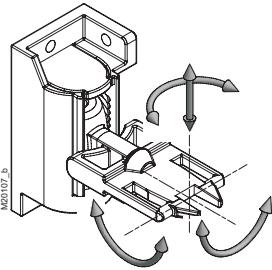
All actuators belonging to the SAFEMASTER STS/K system are also available in the coding level medium, according to EN ISO 14119:2013.

### Actuator C With Angle Compensation



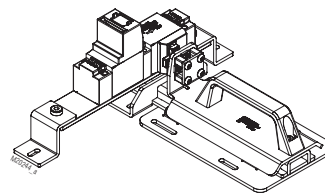
The C actuator with adjustable actuator angle is spring-mounted. It returns to its set state after a load.

### Actuator J With Self-Adjustment



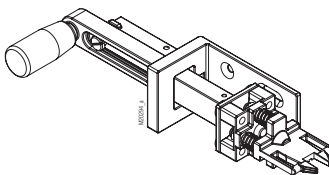
When plugged in, the J actuator is self-adjusting over 4 degrees of freedom and retains its last alignment state. It can have an offset of up to 20 mm to compensate.

### CW Bolt Actuator



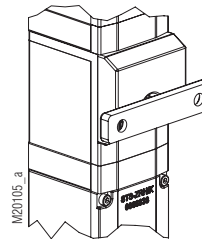
The CW bolt moves under the mounted unit, making the slider suitable for securing hinged doors with both left and right stop. It is designed in such a way that shear forces cannot act directly on the STS/K unit. It is particularly suitable for applications, where high forces can act on the STS/K units, e.g. in double swing doors.

### Actuator CS



The CS actuator is particularly suitable for harsh and dirty ambient conditions. In addition, the CS actuator is designed for applications with high shear and tensile forces, so that overload breaks can be largely excluded.

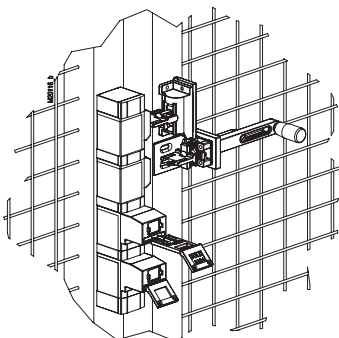
### Actuator Locking Force



The holding force  $F_{zh}$  according to EN ISO 14119:2013 is 2000 N.

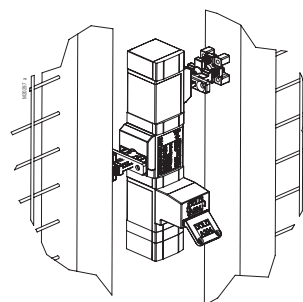
(stainless steel versions 4000 N)

### Double Actuators



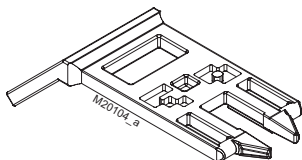
For applications with Performance Level e, SAFEMASTER STS/K units can also be equipped with 2 actuators.

### Monitoring Of 2 Doors With One Unit



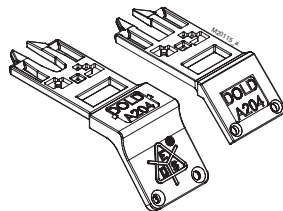
SAFEMASTER STS/K units with double actuators can be used to monitor 2 adjacent accesses.

### Mechanically Coded Key



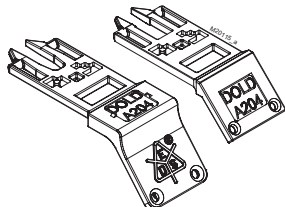
More than 50,000 codes are available for the keys of the SAFEMASTER STS/K system.

### The Right Key To The Field Of Application



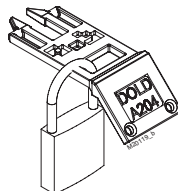
The SAFEMASTER STS/K system offers 2 different key designs.

### Key Labeling



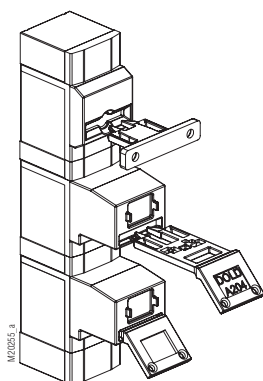
SAFEMASTER STS/K keys are labeled according to customer requirements. When plugged in, easily legible on the front side or on the top side when the key is removed.

### Lockable Key



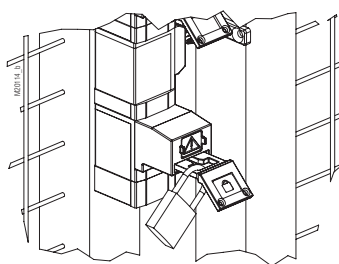
The keys of the SAFEMASTER STS/K system can be locked with padlocks.

### Protection Against Confinement



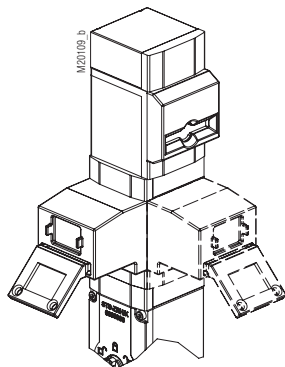
The keys can be removed and carried into the system as protection against lock-in. They also serve as protection against an unexpected restart of the machine.

### Lock Out Tag Out (LOTO)



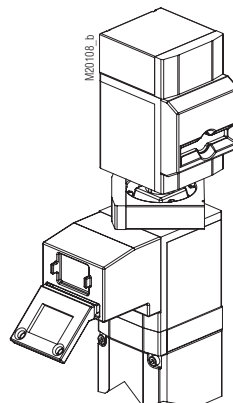
Lock Out Tag Out (LOTO) processes can be very well integrated into SAFEMASTER STS/K systems

### Variable Alignment / Assembly



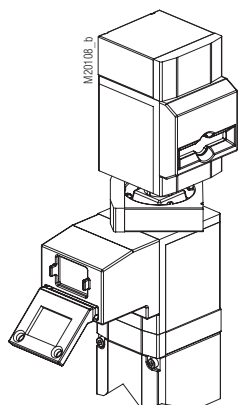
The modular design and the socket wrench principle allow a variable alignment of the modules. Keys and actuators can therefore also be operated from the side.

### Modular And Expandable System



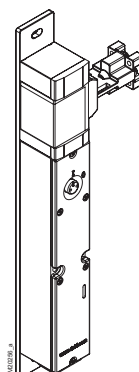
The modular design allows subsequent changes to the units or in the system

### Easy To Assemble



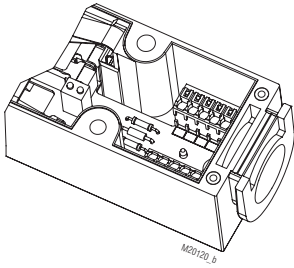
Units can be mounted easily and easily via ring locks (bayonet ring).

### Mountable On Mounting Plate



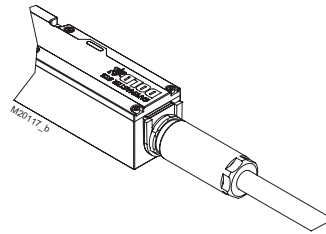
SAFEMASTER STS/K units can optionally be supplied on mounting plates. The alignment of the modules can be specified by the customer.

### Push-In Connection Technology (Switch)



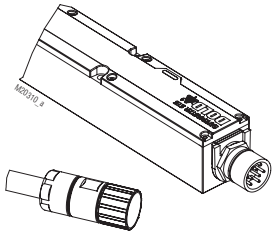
Wiring can be connected quickly and easily.  
Up to 1 mm<sup>2</sup> (without ferrule).

### Pre-Assembled Cables



SAFEMASTER STS/K units are optionally available with pre-assembled and already connected cable in different lengths.

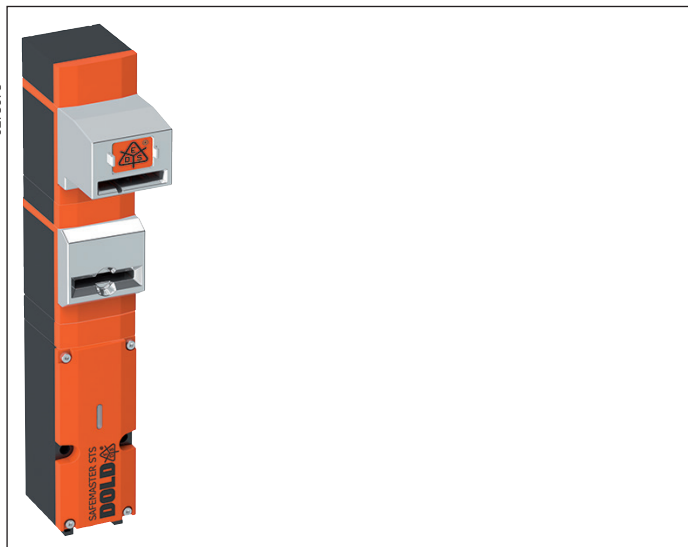
### Plug Connectors



The SAFEMASTER STS/K switch modules can also be equipped with connectors.



### SAFEMASTER STS/K Safety Switch- And Key Interlock System Basic Unit SXB01M/K



**Presentation in the deactivated condition:**  
Actuator and key removed

#### STS/K-System Benefits

- EU-Test certificate according to the directive 2006/42/EG, annex IX
- For safety applications up to PLe / Cat. 4 acc. to DIN EN ISO 13849-1
- Modular and expandable system
- Rugged composite version of stainless steel and FRP design
- Wireless mechanical safeguarding
- Combines the benefits of safety switch, solenoid locking and key transfer in a single system
- Easy installation through comprehensive accessories
- Protection against lock-in
- Coding level low, medium, high according to DIN EN ISO 14119:2014-03

#### Features

The unit is particularly suitable for applications with:

- Full body access (lock-in danger)
- Optional key removal
- Several secured entries
- Rugged ambient conditions
- This unit is also available in stainless steel

#### Approvals and Markings



#### Product Description

Safety switch (type 2) for separating guards with optional key removal.

To secure separating guards such as safety gates and hoods in machine and plant engineering.

#### Function

##### Switch with separate actuator and optional key removal

When the actuator is removed, the contacts switch and the key can be removed.

The SXB01M/K unit is available in accordance with EN ISO14119:2013 with low and medium coding level actuators. The key can be used as part of a key transfer system or as a personal key, i.e. as protection against confinement and unexpected restart. Multiple keys make it possible to operate several units in the system or to protect several people.

For this purpose, the SXB01M/K unit can also be extended above the key module with additional key modules. By using personal keys, an escape release (ISO TS19837:2017) can normally be dispensed with.

Units can optionally be equipped with padlock modules and manual unlocking. Switch modules with disable function have the designation SV/K module. This unit can be connected to the SAFEMASTER STS option module, which contains command functions and is designed for wiring cross-sections up to 1.5mm<sup>2</sup>.

## Design and Function

### Attention!



Hazards must be ruled out before the movable part of the guard can be opened!  
Optionally, a key can then be removed.

The STS/K switch unit must be integrated into a system and connected with a control unit so that the hazardous machine can only run when the guard is locked and closed.

The gate can be opened at any time, whereby hazards must be ruled out immediately. If the access is opened and the actuator is removed from actuator module B/K the key can be removed from key module O1/K. The door is now blocked when open and an escape route is thus secured. Only after the key has been returned to its starting position and the door was then closed can the machine be restarted. Opening of the access is queried by the contacts of actuator monitoring.

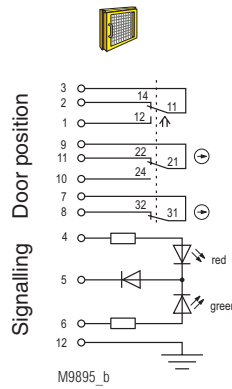
SXB01M/K is usually used in the system in connection with additional STS/K units and SAFEMASTER products (e.g. Emergency stop module LG 5925, Softstarter with DC-Brake BL 9228). The key with optional removal can serve as protection against lock-in or for the operating release of these units (e.g. M10BM/K, M11BM/K, M12M/K, M10B01M/K).

### Indications

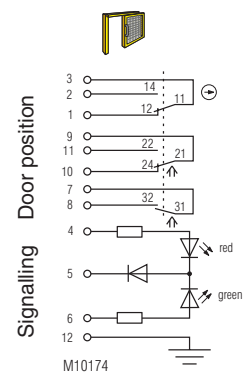
LED red/green

Separately controllable

## Circuit Diagrams



**Fig. 1:**  
Locked while activated:  
Actuator and key inserted,  
Door closed



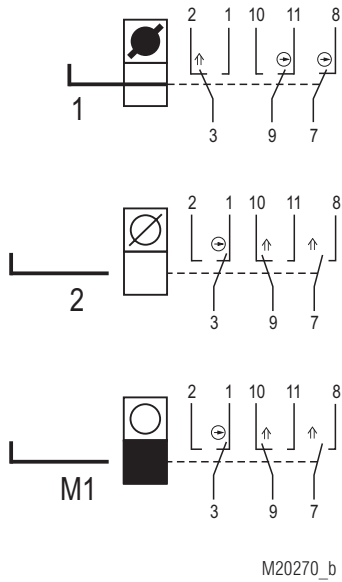
**Fig. 2:**  
Lock deactivated:  
Actuator removed  
Door open

Switching logic

		Fig. 1	Fig. 2
Door contacts	3	2	1
	3	1	2
	9	11	10
	9	10	11
	7	8	7

■ closed  
□ open

## Mechanical Switch Positions SXB01M



	Coded key captive	Removal not possible
	Coded key plugged	Removal possible
	Coded key extracted	Plugging possible
	Coded key extracted and blocked	Plugging in not possible
	Actuator captive	Removal not possible
	Actuator plugged	Removal possible
	Actuator extracted	Plugging in possible
	Actuator extracted and blocked	Plugging in not possible

## Technical Data

### Mechanical Data

<b>Mechanical principle:</b>	Rotating axis with redundant actuation
<b>Enclosure:</b>	PA + GF
<b>Internal parts:</b>	Stainless steel V4A / AISI 316 (acc. to EN 10027-2; 1.4401; 1.4404; 1.4542; 1.4301; 1.4310)
<b>Degree of protection:</b>	IP 65
<b>Operating speed:</b> min. / max.:	100 / 250 mm/s

### Input

<b>Nominal voltage <math>U_N</math></b> <b>(Rated voltage):</b>	AC/DC 24 V
<b>Nominal voltage range:</b>	0.85 ... 1.1 $U_N$
<b>Power consumption:</b>	0.3 W

### Output

<b>Contacts:</b>	1 NC contact, 2 antivalent changeover contacts
<b>Switching element:</b>	IEC EN 60947-5-1 Appendix K
<b>Switching principle:</b>	Changeover contact with forced opening spring contact
<b>Contact material:</b>	Ag / AgSnO <sub>2</sub>
<b>Max. switching frequency:</b>	360/h
<b>Max. operating current:</b>	2 A
<b>Utilization category of switching elements</b> to AC 15:	1 A
to DC 13:	0.5 A
<b>Electrical service life:</b>	5 x 10 <sup>6</sup> switching cycles
<b>Short circuit strength,</b> <b>Max. fuse rating:</b>	2 A gG
<b>Courant nominal de court-circuit conditionnel</b> (rated conditional short circuit current):	1000 A
<b>Mechanical life:</b>	1 x 10 <sup>6</sup> switching cycles

### General Data

<b>Temperature range:</b>	- 25°C to + 45°C
<b>Storage temperature:</b>	- 25°C to + 60°C
<b>Rated impuls voltage:</b>	0.8 kV
<b>Rated insulation voltage:</b>	≤ 50 V
Overvoltage category:	III
Pollution degree:	2
<b>Connection:</b>	Cage clamp terminals
Cross sections min. / max.:	0.25 / 0.75 mm <sup>2</sup> (with ferrules and sleeve according to DIN 46228-4)
<b>Cable entry with thread:</b>	1 x M20x1.5
<b>Intended use:</b>	Up to max. cat. 4, PL e according EN ISO 13849-1
<b>Mounting:</b>	To DIN EN 50041
<b>Test principles:</b>	EN ISO 13849-1:2015 DIN EN ISO 14119:2014-03 EN 60947-5-1:2017 GS-ET-15:2015-05 GS-ET-19:2015-05 GS-ET-31:2010-02

## Safety Related Data

Data suitable for the PFH<sub>d</sub> summation method according to EN ISO13849-1: 2016

Data according to EN ISO13849-1: 2016	SXB01M/K			SXBB01M/K
Category	2	3	3	4
PL	d	d	e	e
PFH <sub>D</sub>	3.18299E-09	2.05378E-09	1.63371E-09	2.00244E-10
T <sub>10D</sub>	20	20	20	20
CCF required	65 ...100	85 ...100	85 ...100	85 ...100
B <sub>10d</sub>	2 x 10 <sup>6</sup>	2 x 10 <sup>6</sup>	2 x 10 <sup>6</sup>	2 x 10 <sup>6</sup>
d <sub>op</sub> (d/a)	365	365	365	365
h <sub>op</sub> (h/d)	24	24	24	24
t <sub>cycle</sub> (h)	1	1	1	1
n <sub>op</sub>	8760	8760	8760	8760
Diagnostics Coverage ratio DC	60 %	60 %	90 %	99 %
Test interval	1 / year	1 / year	1 / month	1 / month

Category 2: The prerequisites for installation and integration into a category 2 architecture must be met

Category 3: The prerequisites for installation and integration into a category 3 architecture must be met

Category 4: The prerequisites for installation and integration into a category 4 architecture must be met, in particular 2 actuators must be used

PFH<sub>D</sub>: When used as a „**stand-alone unit**“ (not as part of a key transfer system), the safety parameters in the table above apply

When used as part of a **key transfer system**:

- PFH<sub>D</sub> total STS system = SUM PFH<sub>D1</sub> + ... PFH<sub>Dn</sub>

- Lowest category of a module = category of whole STS system

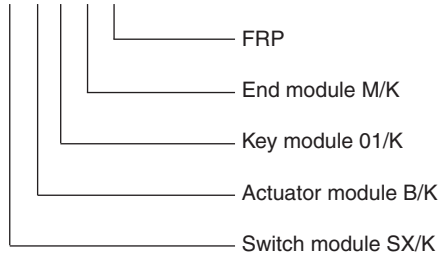
- Lowest DC of a module = DC entire STS unit



If the design of a unit is changed, the safety-related data may also change.

## Ordering Example

STS- SX B 01 M /K



## Variants and Combination Options

Because of their modular design the basic units of the SAFEMASTER STS/K System can be combined and expanded according to customer requests. This allows for a variety of possible units and functions.

### Overview of the basic units

Functions	Safety switches design type 2	Safety switches design type 2 with solenoid lock	Mechanical units design type 2	Mechanical units with electrical monitoring	Mechanical units with electrical release
Units with standard function	SXBM/K	ZRHBM/K	M10BM/K MK01M/K	RXK01M/K RX10BM/K	YRXKM/K YRXK01M/K
Units with mechanical lock and forced key extraction	SX01BM/K	ZRH01BM/K	M11BM/K MK11M/K	RXK11M/K RX11BM/K	YRX10BM/K YRX11BM/K
Units with optional key extraction	SXB01M/K	ZRHB01M/K	M10B01M/K	RX10B01M/K RX10K01M/K	YRX10B01M/K
Units without actuator	SX01M/K	ZRH01M/K	M12M	RX11M/K	YRX11M/K

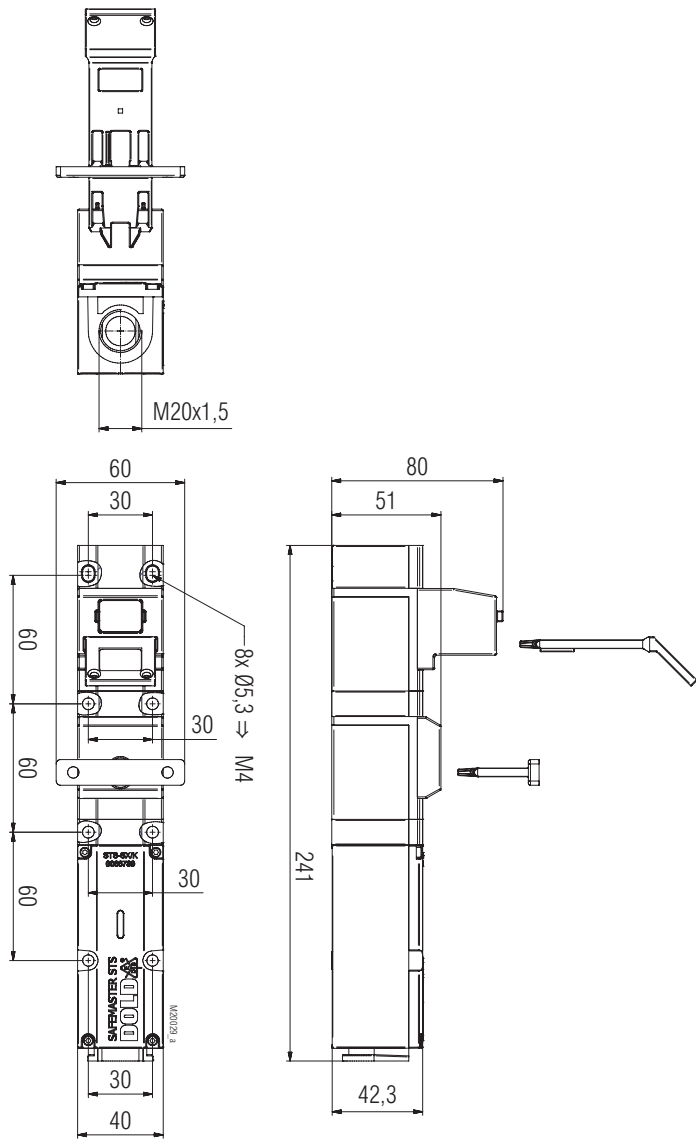
For additional information refer to the data sheets of the individual modules and other basic units.

### Data sheets

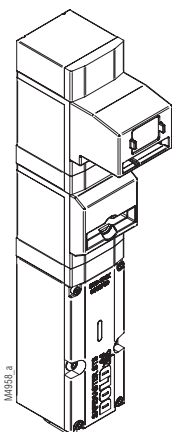
Switching module SX/K  
Actuator module B/K  
Key module 01/K / 10/K  
End module M/K



Take advantage of the advice of the **E. DOLD & SÖHNE KG** specialists regarding the choice of units and combination of a system.



SXB01M/K  
Clearance tolerances  $\pm 2\%$



SXB01M/K